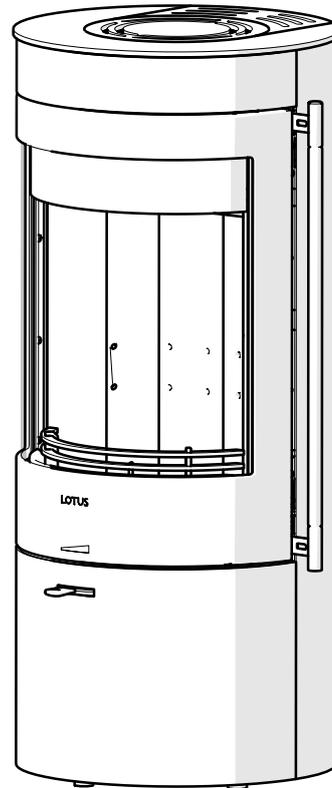
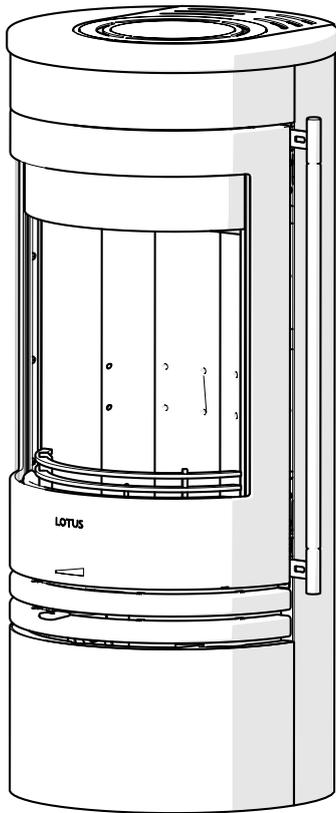


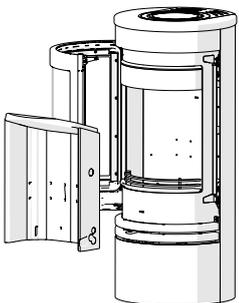
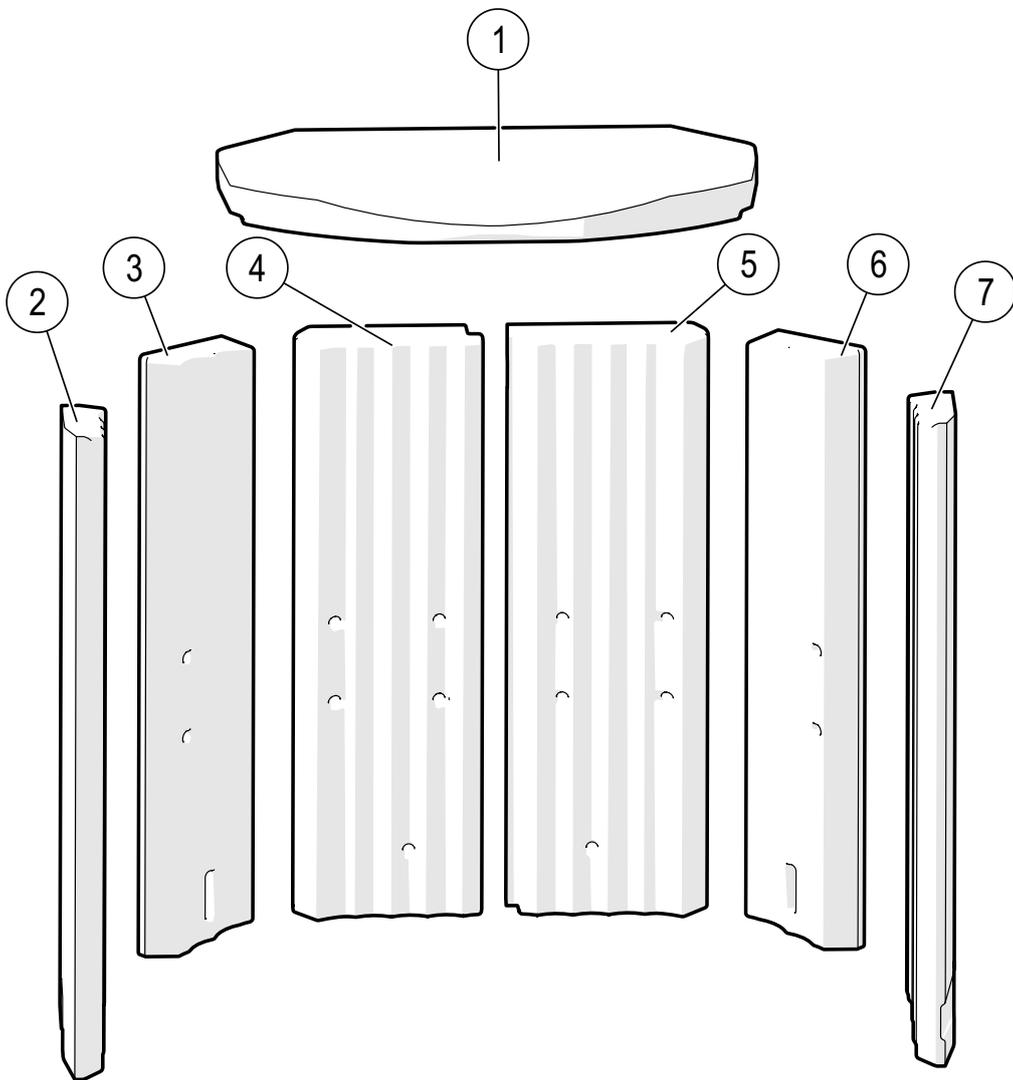
Orbis 1 Stone
Orbis 1 Steel
Orbis 1 **ecoLine**

Exploded view



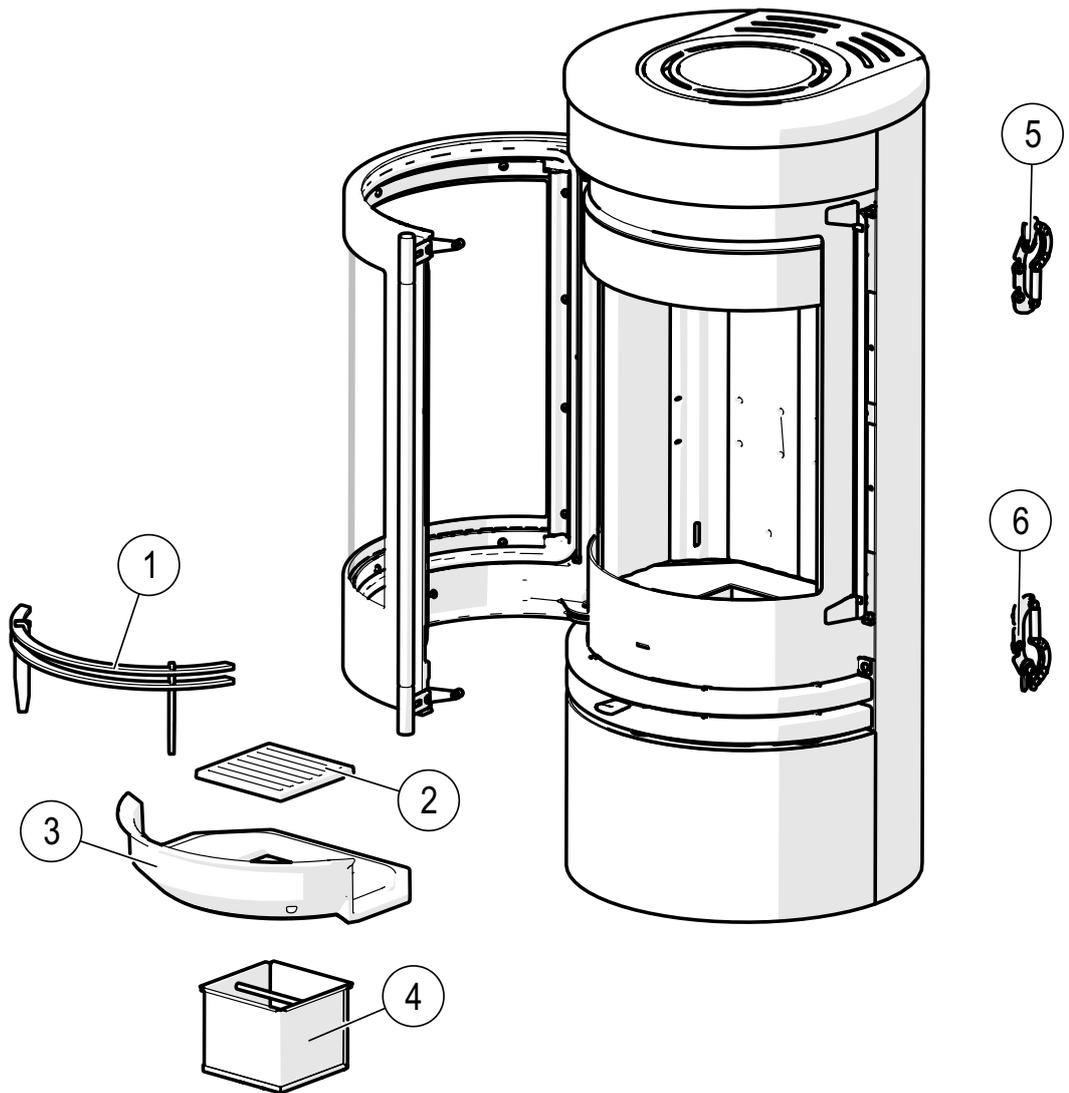
Orbis 1 Stone

Pos.	Number	Description	Qty
1	16632	Deflector plate	1
2	16634	Insulation side left	1
3	16636	Insulation left side back	1
4	16631	Insulation back left	1
5	16630	Insulation back right	1
6	16635	insulation side back right	1
7	16633	Insulation side right	1



Orbis 1 Stone

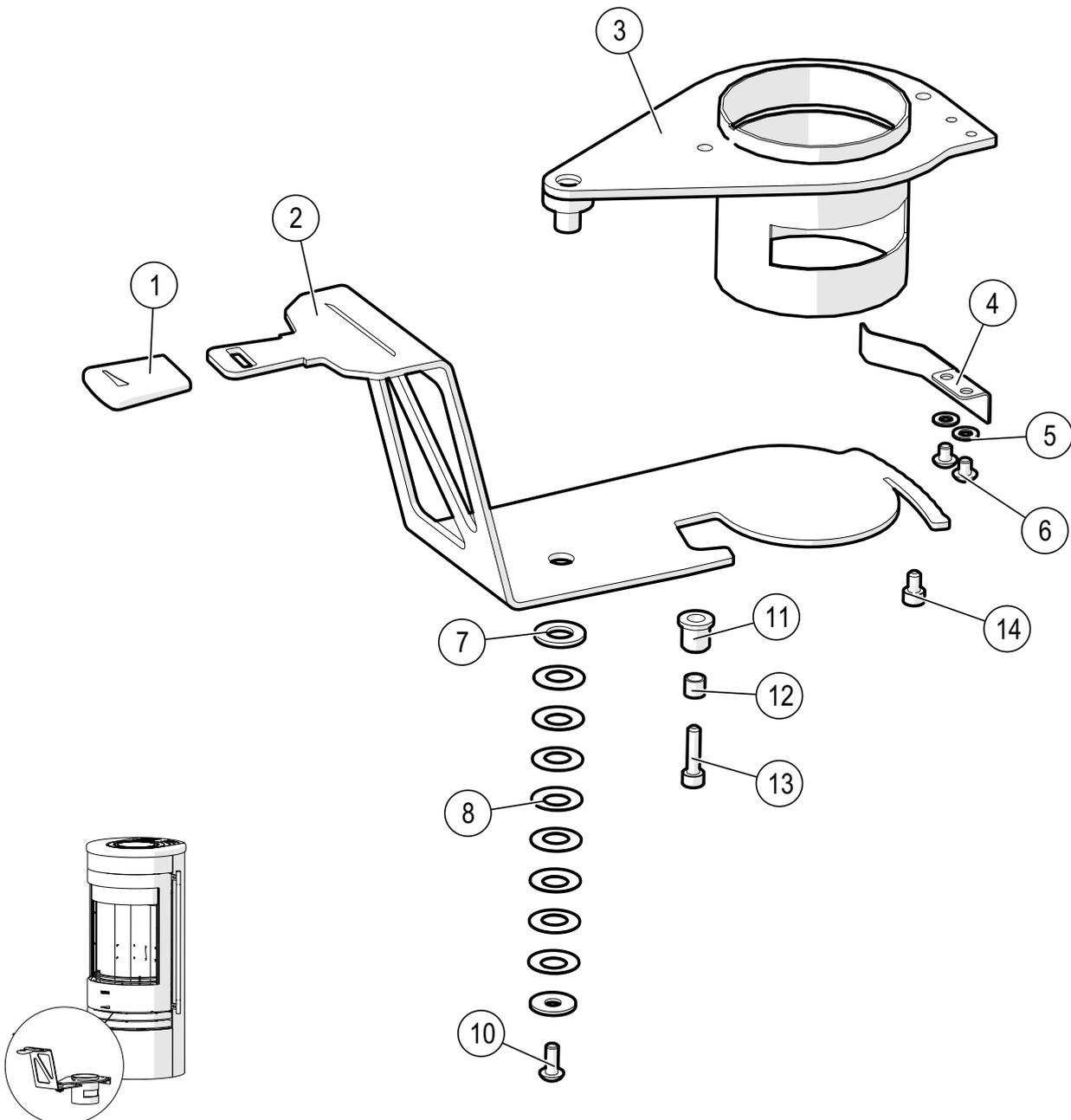
Pos.	Number	Description	Qty
1	95009	Log stop welded	1
2	11568	Grill	1
3	15839	Bottom in chamber cast	1
4	95027	Ash box welded	1
5	95100	Closing system top assembled	1
6	95101	closing system bottom assembled	1



Orbis 1 Stone

Pos.	Number	Description	Qty
1	11605/11606*	Cover to handle for damper	1
2	95-0126	Damper plate	1
3	5510	Tube for air damper	1
4	13383	sheet spring with slide part	1
5	13673	Washer 5 mm DIN125A	2
6	11168	Button head screw M5 x 6 ISO7380 8.8	2
7	13667	Washer 10 mm DIN125A	1
8	14298	Disc spring 20x10x0,6 DIN 2093	8
10	13701	Buttonhead screw M5 x 12 ISO7380	1
11	11608	Rubber bushing	1
12	12412	Bushing	1
13	14641	Socket head cap screw M5 x 20 DIN912	1
14	B-320508	Socket head cap screw M5 x 8 DIN912	1

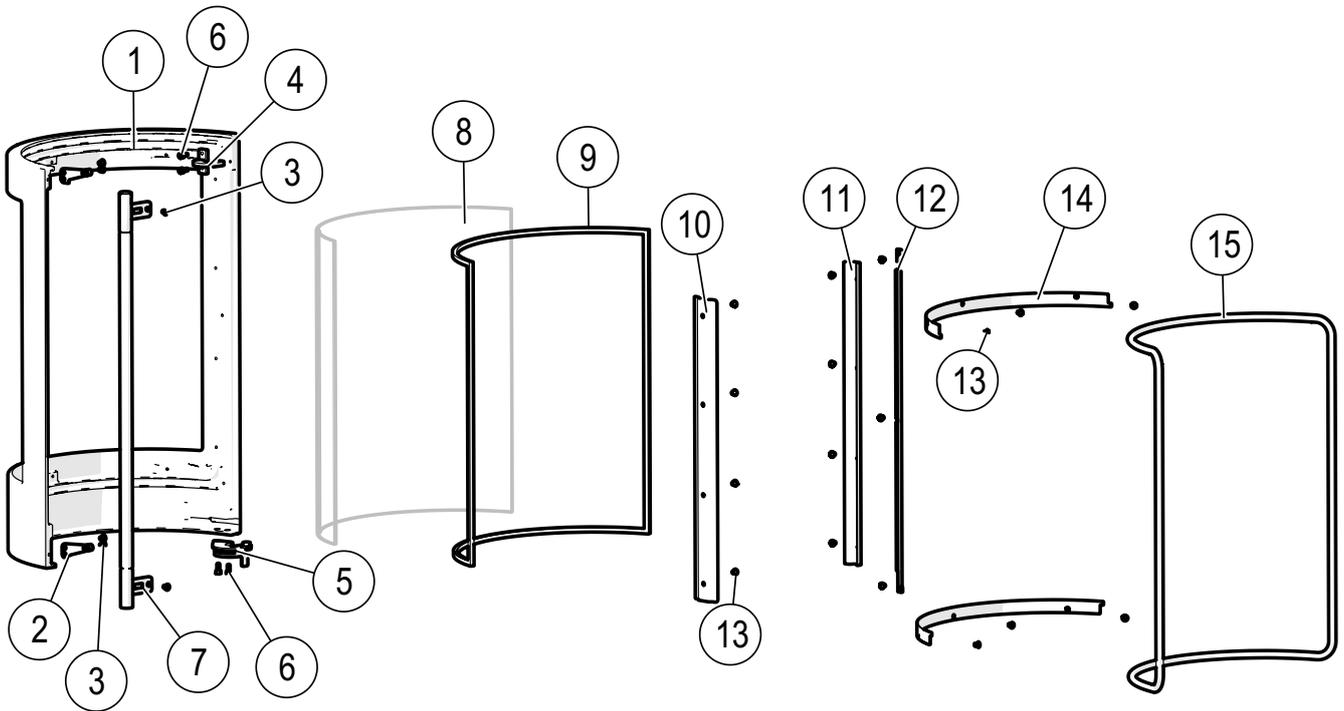
*depends on colour/style



Orbis 1 Stone

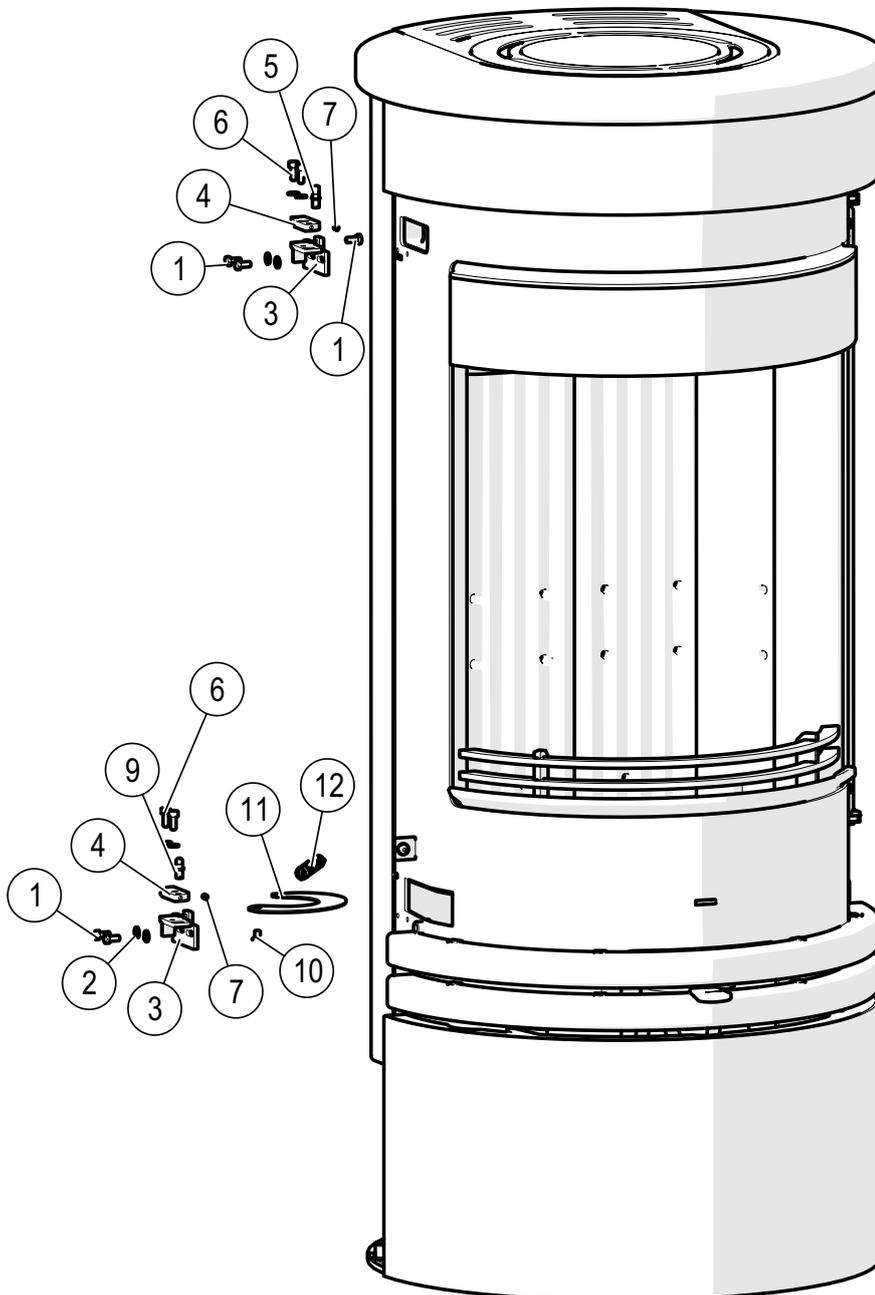
Pos.	Number	Description	Qty
1	15838	Door casted machined	1
2	95026	Closing plate assembled	2
3	11991	Hex socket countersunk head screw M5x8 DIN7991 8.8	6
4	95001	Door hinge top welded	1
5	95002	Door hinge welded	1
6	14001	Socket head cap screw M5 x 12 DIN912	4
7	11664/11665*	Handle Classic welded	1
8	11445/17142*	Glass to door	1
9	12774	Gasket 2x22 with glue	1
10	95-0127	Gasket holder right side	1
11	95-0128	Gasket holder right side	1
12	95-0033	Groove part for gasket	1
13	11168	Button head screw M5 x 6 ISO7380 8.8	17
14	95-0041	glass holder top	2
15	P-171400	door gasket	1

*depends on colour/style



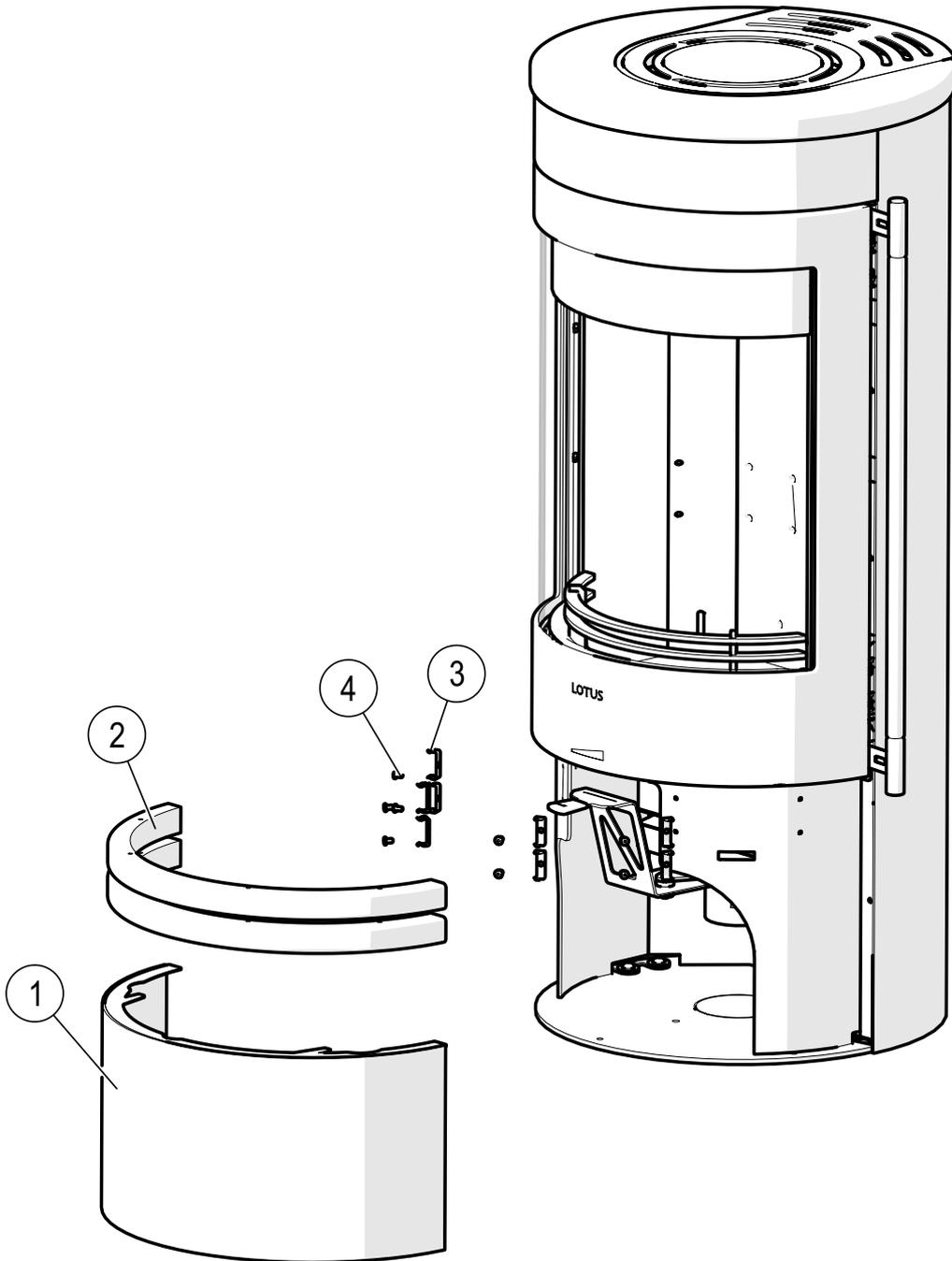
Orbis 1 Stone

Pos.	Number	Description	Qty
1	10669	Screw Hex M5x10 ISO4017, DIN933 8.8	5
2	13673	Washer 5 mm DIN125A	6
3	95007	Hinge welded	2
4	95-0138	hinges slide part	2
5	11825	Hinge shaft, bottom	1
6	14001	Socket head cap screw M5 x 12 DIN912	4
7	13995	Socket set screw M4x4 DIN913 H45	2
9	17147	Short hinges shaft with ball	1
10	11991	Hex socket countersunk head screw M5x8 DIN7991 8.8	1
11	95-0096	Spring	1
12	13352	Spring stainless stel	1



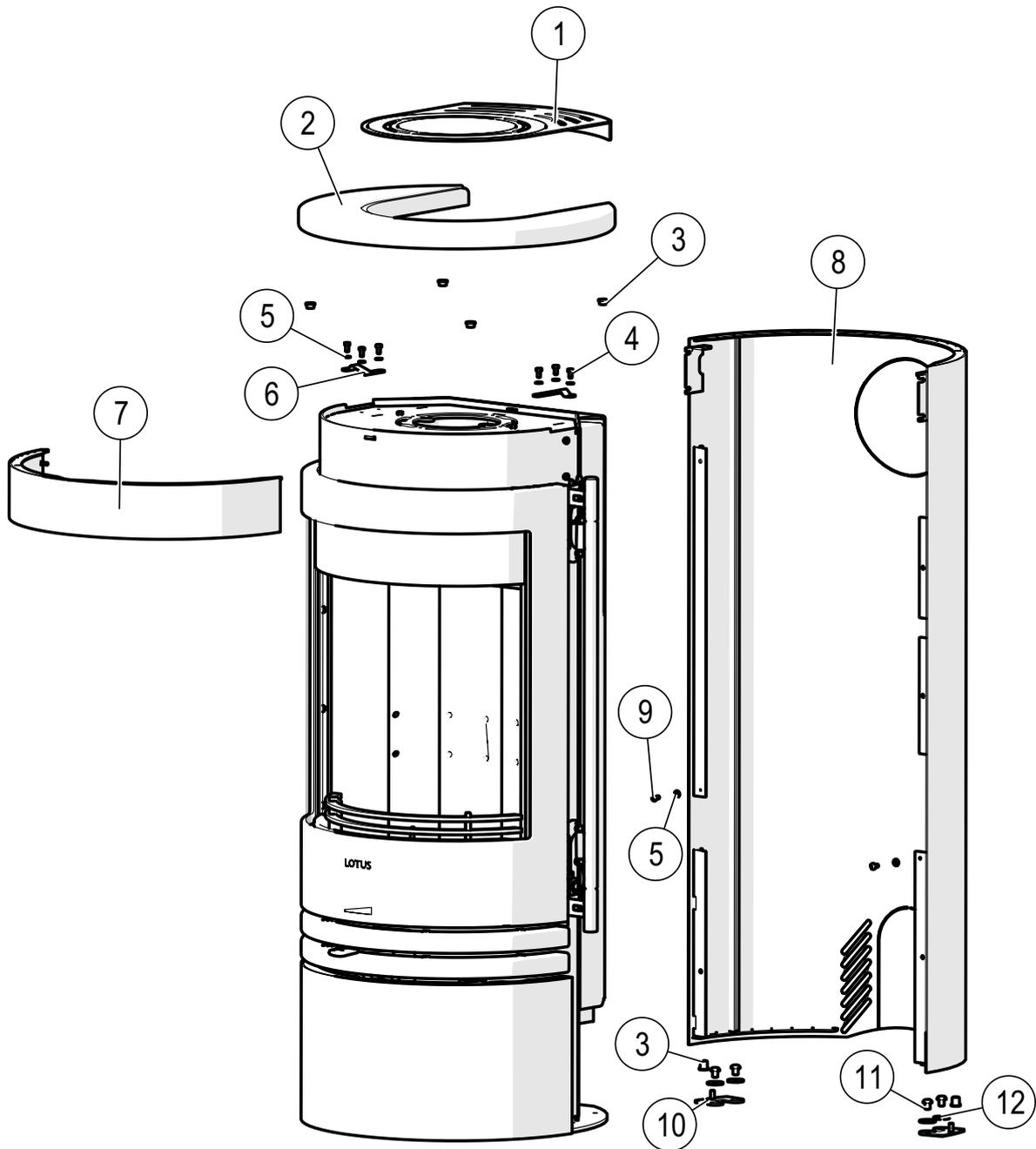
Orbis 1 Stone

Pos.	Number	Description	Qty
1	10740	Welded panel below door	1
2	95068	Rib	2
3	15818	Rib clips	8
4	11700	Hex socket head cap screw M5 x 10	8



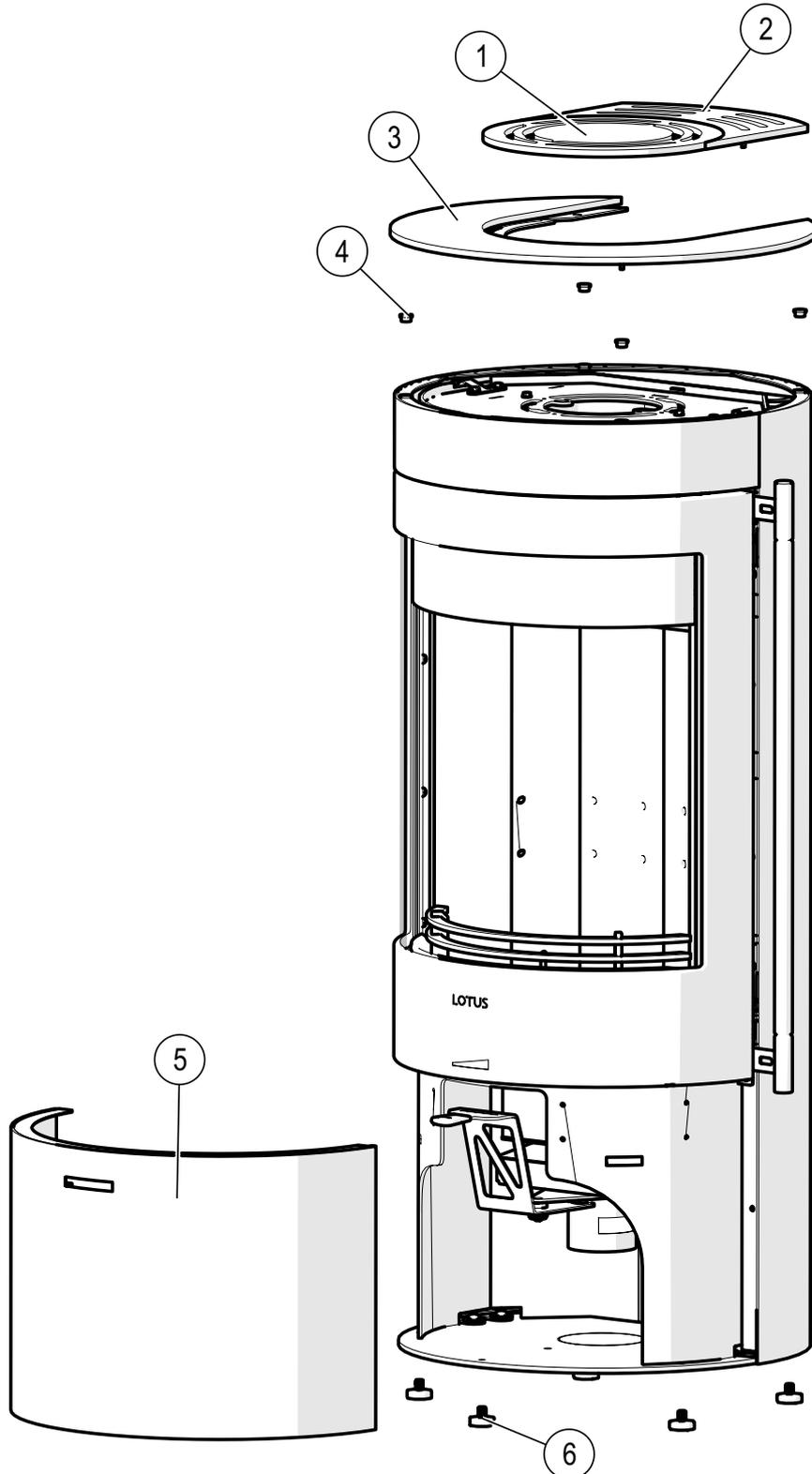
Orbis 1 Stone

Pos.	Number	Description	Qty
1	14543	Topcover	1
2	95069	Topplate stone	1
3	11608	Rubber bushing	6
4	10669	Screw Hex M5x10 ISO4017, DIN933 8.8	6
5	13673	Washer 5 mm DIN125A	8
6	95-0069	Top holder for side panel	2
7	17002	Panel above door welded	1
8	17001	Outside panel welded	1
9	13698	Button head screw M5 x 10 ISO 7380 8.8	2
10	95018	Bottom adjustment for side panels welded	2
11	13725	Buttton head screw M8 x 10 ISO7380 10.9	4
12	13767	Plain washer 8 mm DIN9021	4



Orbis 1 Steel

Pos.	Number	Description	Qty
1	95-0083	Top cover	1
2	95-0084	Top cover part	1
3	95-0081	Top plate	1
4	11608	Rubber bushing	4
5	10739	Welded panel high below door	1
6	11059	Adjustable leg	5



Orbis 1 

Pos.	Number	Description	Qty
1	10852	Catalyst Orbis	2

