

INSPIRE 40/45/55/55H

APPROVED FOR USE IN SMOKE CONTROL
AREAS WHEN BURNING DRY WOOD LOGS OR
AUTHORISED FUELS

OPERATING INSTRUCTIONS



Inspire 40



Inspire 45



Inspire 55



Inspire 55H



Congratulations on your new stove. We are sure that you will be happy with your investment, especially if you follow the advice and instructions we have put together in these operating instructions.

The Inspire 40/45/55/55H have been approved according to the EN 13240, NS 3058/3059 and are recommended as exempt for use within smoke control areas throughout the UK (see clean air act Appendix A).

Approval means that consumers can be sure, that the stove meets a range of specifications and requirements intended to ensure that the materials used are of good quality, that the stove does not adversely affect the environment, and that it is economical to use.

With your new stove you should have received the following:

- a. Operating instructions
- b. A stove glove

INSTALLATION INSTRUCTIONS

Safety clearances

Stoves must always be installed in line with national and, if applicable, local regulations. It is important to abide by local regulations regarding setting up chimneys and connection to same. Therefore, always consult your local chimney sweep before installation, as you are personally responsible for ensuring that the applicable regulations have been met.

Distance regulations

A difference applies to installation next to flammable and non-flammable walls.

If the wall is made of non-flammable material we recommend there be 100 mm of space to top and the sides also 50 mm to the back, this allows for sufficient convection air.

The minimum distances to flammable material are stated on the stove plate and are listed in the table on page 9.

Warning



A stove gets hot. (In excess of 90 degrees) Take care to ensure that children cannot come into contact with it.

Combustible materials should not be stored in the compartment below the ashpan.

IMPORTANT

1. Make sure there is adequate provision to sweep the chimney.
2. Make sure there is adequate ventilation to the room.
3. Please note that any exhaust fans operating in the same room as the woodburning stove can reduce the chimney draft – which may have an adverse effect on stove combustion properties. In addition, this may cause smoke to be emitted from the stove when the firing door is opened.
4. It must not be possible to cover any air vents.

The floor

It is essential to ensure that the floor surface can actually bear the weight of the stove and a top-mounted steel chimney, if applicable. The stove must stand on a nonflammable surface such as a steel floor plate or a brick or tile floor. The size of the nonflammable surface used to cover the floor area must match national and local regulations. (See table on page 9)

The chimney connection

The chimney opening must follow national and local regulations. **The Inspire 40,45,55, 55H can be installed with a minimum 125 mm to 150 mm flue in accordance to En 13240 testing.**

If a damper is fitted in the flue gas pipe, there must always be at least 20 cm² of free passage, even when the damper is in its “closed” position.

Wood-burning stoves must never be connected to chimneys that are also linked to a gasfired heater. An efficient stove makes high demand on chimney properties – so always have your local chimney sweep evaluate your chimney.

Inspire 40, 45 and 55, 55H can be installed with a horizontal straight back outlet. Maximum length of the pipe should be 500 mm with a 5” diameter. The start draft (cold stove) of the chimney should be at least 6 pascal.

Connection to a brick chimney

Brick a thimble into the chimney and seat the flue gas pipe in this. The thimble and flue gas pipe must not penetrate the chimney opening itself, but must be flush with the inside of

the chimney duct. Joins between brickwork, the thimble and flue gas pipe must be sealed with fireproof material and/or beading.

Connection to a steel chimney

When fitting a connection from a top-output stove directly to a steel chimney, we recommend fitting the chimney tube inside the flue gas spigot so that any soot and condensation drops into the stove itself rather than collecting on the exterior surface of the stove. Changing smoke outlet from top-mounted to rear-mounted (see fig. 8-15 on page 12).

For connections to chimneys that are run through ceilings, all national and local regulations regarding distance to flammable material must be followed. It is important that the chimney is fitted with roof support so that the top panel of the stove is not required to bear the entire weight of the chimney (excessive weight may damage the stove).

Draft conditions

Poor draft may result in smoke being emitted from the stove when the door is opened. The minimum chimney draft to ensure satisfactory combustion in stoves of this kind is 13 PA for Inspire 40 and 12 PA for Inspire 45 and 55. However, there will still be a risk of smoke emission if the firing door is opened during powerful firing. Inspire 40: The flue gas temperature at nominal output is 263°C when expelled to an exterior temperature of 20°C. The flue gas mass flow is 3.7 g/sec. Inspire 45: The flue gas temperature at nominal output is 221°C when expelled

led to an exterior temperature of 20°C. The flue gas mass flow is 4.0 g/sec. Inspire 55/55H: The flue gas temperature at nominal output is 263°C when expelled to an exterior temperature of 20°C. The flue gas mass flow is 5.7 g/sec.

The chimney draft is generated by the difference between the high temperature of the chimney and the low temperature of the fresh air. The length and insulation of the chimney, wind and weather conditions also have an effect on the ability of the chimney to generate appropriate under pressure. If the stove has not been used in a while, check that the chimney and stove are not blocked with soot, bird nests, etc., before using it.

Reduced draft can occur when:

- The difference in temperature is too small – due to insufficient chimney insulation, for example.

- The outdoor temperature is too high – in summer, for example.
- No wind is blowing.
- The chimney is too low and sheltered.
- The chimney contains false air.
- The chimney and flue gas pipe are blocked.
- The house is too airtight (i.e. when there is an insufficient supply of fresh air).
- Poor smoke extraction (poor draft conditions) due to a cold chimney or bad weather conditions can be compensated for by increasing the airflow into the stove.

Good draft occurs when:

- The difference in temperature between the chimney and outdoor air is high.
- The weather is fine.
- The wind is blowing strongly.
- The chimney is of the correct height: at least 4.00 m above the stove and free of the roof ridge.

INSTRUCTIONS FOR USE

First firing

The stove has been treated with a heat-resistant coating which hardens at a temperature of approximately 250 °C. This hardening process causes the production of smoke and malodorous fumes, so the room must be very well ventilated. During the first firing, which

should be carried out using approximately 1 kg of wood for Inspire 40 and 45 and approximately 1.4 kg for Inspire 55 and 55H, the stoking door must be opened slightly every 10 minutes for the first two hours to prevent the sealing rope sticking to the stove.

Fuel

Your new stove is EN approved for firing with wood fuel. You must therefore only burn clean, dry wood in your stove. Never use your stove to burn driftwood, as this may contain a lot of salt which can damage both the stove and the chimney. Similarly, you must not fire your stove with refuse, painted wood, pressure-impregnated wood or chipboard, as these materials can emit poisonous fumes and smoke. Correct firing using well seasoned wood provides optimal heat output and maximum economy. At the same time, correct firing prevents environmental damage in the form of smoke and emissions and also reduces the risk of chimney fires. If the wood is wet and inadequately seasoned, a large proportion of the energy in the fuel will be used to vaporise the water, and this will all disappear up the chimney. Thus it is important to use dry, well seasoned wood, i.e. wood with a moisture content of no more than 20%. This is achieved by storing the wood for 1–2 years before use. Pieces of firewood with a diameter of more than 10 cm should be split before storing. The pieces of firewood should be of an appropriate length (approx. 18 cm) so that they can lie flat on the bed of embers. If you store your wood outdoors, it is best to cover it.

Examples of recommended woods types

and their typical specific gravity per cubic meter stated as 100% wood with a moisture content of 18%

Wood	kg/m ³	Wood	kg/m ³
Beech	710	Alder	540
Ash	700	Scotch pine	520
Elm	690	Larch	520
Maple	660	Lime	510
Birch	620	Spruce	450
Mountain pine	600	Poplar	450
Willow	560		

It is advised not to use very oil-containing woods like teak tree and mahogany, as this can cause damage to the glass.

Heating value in wood

You have to use about 2.4 kg normal wood to replace one litre of heating oil. All woods have almost the same heating value per kg, which is about 5.27 kW/hour for absolute dry wood. Wood with a moistness of 18% has a efficiency of about 4.18 kW/hour per kg, and one litre heating oil contains about 10 kW/hour.

CO₂ release

At combustion 1000 litres of heating oil forms 3.171 tons CO₂. As wood is a CO₂ neutral heat/ energy source, you save the environment about 1.3 kg CO₂ every time you have used 1 kg normal wood.

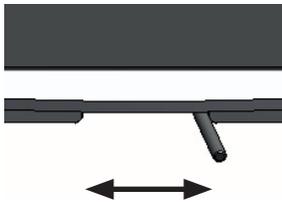
Chimney fires

In the event of a chimney fire – which often results from incorrect operation or protracted firing with moist wood – close the door and shut off the secondary air supply to smother the fire. Call the fire department.

Airflow regulation

To adjust combustion airflow, use the handle at the front under the door. Combustion air flow is fully open when the handle is as far as possible to the right. To close gradually, slide the handle to the left (fig. 1).

Fig. 1



The Inspire 40/45/55 stoves are designed and tested to burn extremely cleanly with very little smoke discharge and are exempt for use in smoke control areas throughout the UK when burning dry wood logs. To comply, a permanent stop is fitted to ensure that the air control slider cannot be closed beyond 41% of its fully open position. A permanent amount of air will therefore enter the firebox to feed the fire producing negligible amounts of smoke and unburnt hydrocarbons. The appliances will only be considered as an exempt appliances if this stop is in place.

Lighting

To ignite the fuel, use fire lighters, small paraffin ignition bags or small pieces of wood placed on the bottom grate. Place larger pieces of wood on top of this kindling material, at right angles to the firing, doors. Completely open the secondary air supply and leave the firing door ajar – i.e. approx. 1 cm open. Once the fire has taken a good hold of the fuel and the chimney has heated up (after about 10 min) close the firing door. We recommend that you burn the entire first firing with the secondary air supply fully open to make sure that the chimney is thoroughly heated.

Lighting instructions for Heta stoves



1. Place some scrunched up newspaper and firelighters on the base of the stove and stack some small pieces of wood/ kindling on top into about 3 layers leaving gaps in between.



2. Fully open the air control. Light the firelighters and leave the door slightly ajar to allow air to enter and the fire to establish.



3. With plenty of air the flames will burn brightly quickly warming the stove and chimney.



4. After about 5/10 minutes and with the fire established the door can be shut and the stove can be controlled by the airslider. Adjust the airslider to control the burning rate and to give optimum combustion.



5. After about 40/50 minutes and when the last flames go out a red hot ember bed will be left and further wood can be added.



6. Place 2/3 logs on the ash bed ensuring that the wood is not stacked too closely and with the adjust the side airslider to fully on position. The wood will light in 2/3 minutes. Adjust the air slider for optimum combustion.



Once the flames have taken hold, the air supply can be regulated to give the required amount of heat.

Note:

If the fire dies down completely or embers are smoldering then it will be necessary to place some screwed up paper or firelighters onto the grate with some kindling or small pieces of wood to reestablish the fire once again. Leave the airslider fully open and allow the fire to build before refueling with larger pieces of wood and then adjust the slider for optimum combustion.

Do not overload the firebox by loading above the tertiary air diffuser at the back of the firebox and ensure that the wood is retained by the log guard. Always ensure that the wood is not tightly stacked so that air can circulate freely.

Do not leave the door open: Operation with the door open can cause excess smoke. The appliance must not be operated with the appliance door left open except as directed in the instructions.

Do not leave the airsliders completely open: Operation with the airsliders permanently open can cause

excess smoke. The appliance must not be operated with air controls or dampers left open except as directed in the instructions.

Refuelling

You should normally refire the stove while there is still a good layer of embers, using pieces of firewood with a diameter of not more than 10 cm and not longer than 25 cm. Distribute the embers across the bottom grate, place pieces of fuel (approx. 1.3 kg for Inspire 40/45 and approx. 1.5 kg for Inspire 55 and 55H) on the embers in a single layer perpendicular to the firing opening. Close the firing door and fully open the secondary air supply. The wood will then ignite very quickly – i.e. in 30 seconds or 1 minute. When the wood is burning with a steady flame, adjust the secondary airflow to the level required. For nominal operation, the secondary air supply should be 65% open. When firing, take care not to place the pieces of fuel too closely together, as this will result in poor combustion and insufficient exploitation of the fuel.

Reduced burning

The stove is well suited to intermittent use. If you wish to operate the stove with reduced output, simply insert smaller volumes of wood at each firing, and apply a lower airflow. However, remember that the secondary combustion air supply must never be shut off completely during firing. It is important to keep a good bed of embers. Gentle heat is released when the fire settles - i.e. when the wood no longer generates flames and has been converted to glowing embers.

Optimal firing

To achieve optimal firing and the highest possible effect, it is important to make sure that the air supply is used correctly. As a general rule, the secondary air is to be used to control the fire to ignite the flue gases. This produces a high effect and keeps the glass panel completely clear of soot as the secondary air “washes” down over it. Please note that the stove will, naturally, produce soot if the secondary air intake is closed completely. This will prevent oxygen from being drawn into the stove, and the viewing window and other parts will become covered with soot. If this situation is combined with firing with wet wood, the build-up of soot can become so thick and sticky that the sealing rope can, for example, become detached when the door is opened the next day.

Risk of explosion



After you add new fuel, it is very important that you do not leave the stove unattended until the wood is burning constantly. This will normally occur within 30 to 60 seconds.

A risk of explosion can possibly arise if too much wood is placed in the stove. This may result in the production of large volumes of gas, and this gas can explode if the intake of secondary air is insufficient.

It is an advantage always to leave some ash lying in the bottom of the combustion chamber.

Take care when emptying the ash pan, as cinders can continue to burn in the ash for long periods of time.

Stove data table in accordance with EN 13240 testing

Stove type	Nominal fluegas temperature c°	Smoke stub mm	Fuel volume kg	Draught min mbar	Nominal output tested kW	Heat output %	Distance to flammable materials in mm			Distance to furnitures from the stove in mm	Stove weigh kg
							Behind the stove	at the sides	From the lower edge of the door to the floor		
Inspire 40	263	ø120/ ø150	1.3	0.13	4.9	81	190/ 120*	400/ 340*	170**	900	74
Inspire 45	221	ø120/ ø150	1.3	0.12	4.9	84	195/ 150*	300	120**	860	80
Inspire 55	263	ø120/ ø150	1.5	0.12	6.3	80	220/ 150*	420	430**	1200	108
Inspire 55H	263	ø120/ ø150	1.5	0.12	6.3	80	220/ 150*	420	-	1200	131

*This only applies to an insulated flue connection.

** The hearth temp is as demanded in the 13240 En Norm., that means the room temperature plus 65 Deg Celcius.

The stove can be installed on a 12 mm non combustible hearth.

The nominal output is the output to which the stove has been tested.

The test was carried out with the secondary air 65% open.

OPERATIONAL PROBLEMS

The chimney must be swept at least once a year, we recommend the use of a NACS (national association of chimney sweeps) registered chimney sweep. In the event of smoke or malodorous fumes being produced, you must first check to see whether the chimney is blocked. The chimney must, of course, always provide the minimum draught necessary to ensure that it is possible to regulate the fire. Please note, however, that chimney draft is dependent on the weather conditions. In high winds, the draft can become so powerful that it may be necessary to fit a damper in the flue gas pipe to regulate the draft. When cleaning the chimney, soot and

other deposits may come to fall on the smoke turning plate. In cases where the wood burns too quickly, this may be due to excessive chimney draught. You should also check to make sure that the door seal is intact and correctly fitting.

If the stove is generating too little heat, this may be because you are firing with wet wood. In this case, much of the heating energy is used to dry the wood, resulting in poor heating economics and an increased risk of soot deposits in the chimney.

Check whether the air holes in the stones are blocked with for example ashes etc.

VENTILATION

Adequate ventilation must be provided in accordance with building regulations (Doc J Oct 2010) especially when installing in newer build properties when the stove is not going to be installed to an outside air supply. The Inspire 40/45 has a nominal output of less than 5kW and does not need additional ventilation in older properties where it will be ventilated by natural leakage.

Houses built after 2008 where the air leakage rate is less than than 5m³/hour/m² then a ventilator equivalent to 550mm² per kW output will be required (4.5kW x 550mm² = 2475mm²) unless the stove is connected to an outside fresh air supply.

MAINTENANCE

The surface of the stove has been treated with heat-resistant paint. The stove should be cleaned with a damp cloth. Any damage to the surface in the form of chips or scratches can be repaired using touch-up paint, which is available in spray cans.

Cleaning the glass

Incorrect firing, for example using wet wood, can result in the viewing window becoming covered in soot. This soot can be easily and effectively removed by using proprietary stove glass cleaner.

Door sealing

It is recommended at least once a year to check the sealing of the door to see if it is intact and correctly fitting. (See figure 2)

2



GUARANTEE

The Inspire 40/45/55 stoves are subjected to stringent quality control procedures both throughout the production process and immediately before delivery to the dealer. Therefore, the stoves are guaranteed against defects in manufacturing
FOR FIVE YEARS.

This guarantee does not cover: Wearing parts/fragile parts such as:

- The fire-proof bricks in the combustion chamber
- The smoke baffle
- The glass
- The sealing rope
- The grate frame

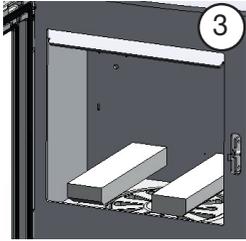
Damage resulting from incorrect use
Transport costs in connection with repairs carried out under guarantee
Installation/disassembly in connection with repairs carried out under guarantee. Should you have cause to make a complaint, please quote our invoice no.

Warning

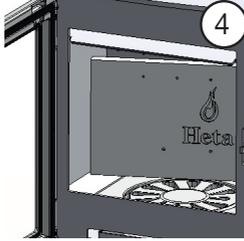


Any unauthorised modification of the stove and any use of non-original spares will void the guarantee.

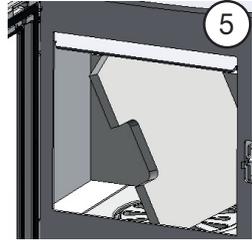
Cleaning after sweeping the chimney and replacing the stones. Fig 3-7



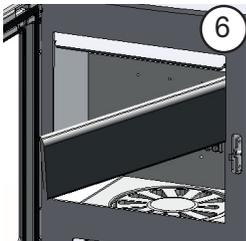
Step 1:
Set the bottom stones in



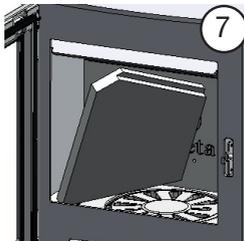
Step 2:
Place the back stone in



Step 3:
Place the right side stone in

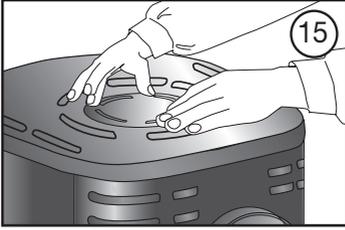
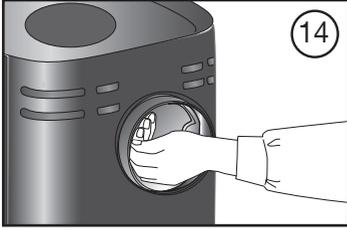
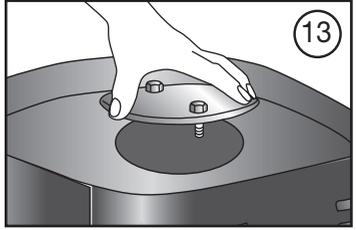
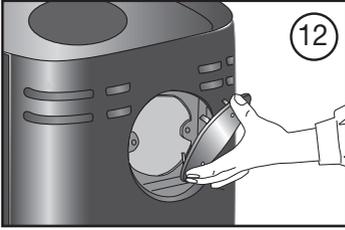
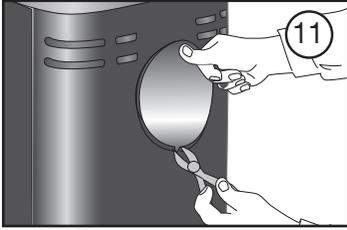
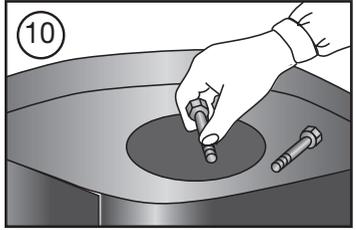
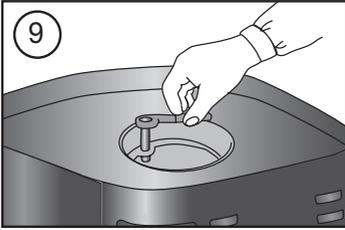
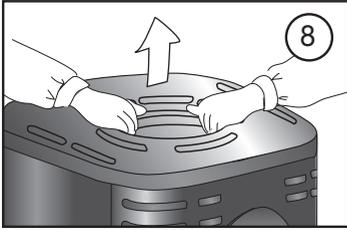


Step 4:
Rest and hold the top on the right side stone



Step 5:
Place the left side stone in and set the top stone down

Changing to back smoke outlet Fig. 8-15



Appendix A

The Clean Air Act 1993 and Smoke Control Areas

Under the Clean Air Act local authorities may declare the whole or part of the district of the authority to be a smoke control area. It is an offence to emit smoke from a chimney of a building, from a furnace or from any fixed boiler if located in a designated smoke control area. It is also an offence to acquire an "unauthorised fuel" for use within a smoke control area unless it is used in an "exempt" appliance ("exempted" from the controls which generally apply in the smoke control area).

The Secretary of State for Environment, Food and Rural Affairs has powers under the Act to authorise smokeless fuels or exempt appliances for use in smoke control areas in England. In Scotland and Wales this power rests with Ministers in the devolved administrations for those countries. Separate legislation, the Clean

Air (Northern Ireland) Order 1981, applies in Northern Ireland. Therefore it is a requirement that fuels burnt or obtained for use in smoke control areas have been "authorised" in Regulations and that appliances used to burn solid fuel in those areas (other than "authorised" fuels) have been exempted by an Order made and signed by the Secretary of State or Minister in the devolved administrations.

The Inspire 40/45/55/55H have all been recommended as suitable for use in smoke control areas when burning dry wood logs.

Further information on the requirements of the Clean Air Act can be found here : <https://www.gov.uk/smoke-control-area-rules>

Your local authority is responsible for implementing the Clean Air Act 1993 including designation and supervision of smoke control areas and you can contact them for details of Clean Air Act requirements.

